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005081

C10-12
Job Sheet 182265



Part No: C10-12

Job Qty: 5 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/14/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG C10-12 Rev 3 IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Small Fab-4		M.L.D.
100	Small Fab	5 pcs	9/14/18	9/14/18	0.00	0.25	Small Fab-9		AP
110	QC	5 pcs	9/14/18	9/14/18	0.00	0.00	QC5		12/12/30
130	Packaging	5 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		DAS
140	QC21-FG	5 Ea	9/14/18	9/14/18	0.00	0.00	QC21		21

Part Op Descriptions: 100 - 1-Assemble as per DWG sheet 1. ***Note 32446 22-16 crimp connectors supplied loose as per DWG sheet 1

NOV 01 2018
GA/95

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
32446	Crimp Terminal	10 Ea (2 ea)	90-Start up Operation	5047075
92383A695	Slotted Spring Pin	5 Ea (1 ea)	100-Small Fab	5040831
C10-12-0	Solenoid	5 Ea (1 ea)	100-Small Fab	5097602
C45-8-2-4	Spacer	5 Ea (1 ea)	100-Small Fab	5039335

5074909

5179133

Opera
90-Sta
100-Sr



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www.dartaerospace.com

Container No: S103938



Part: C10-12

Job No: 182265

Serial No/Batch: S103938

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/30/18

Inventory

Allocated

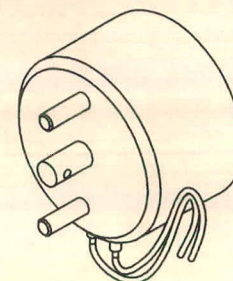
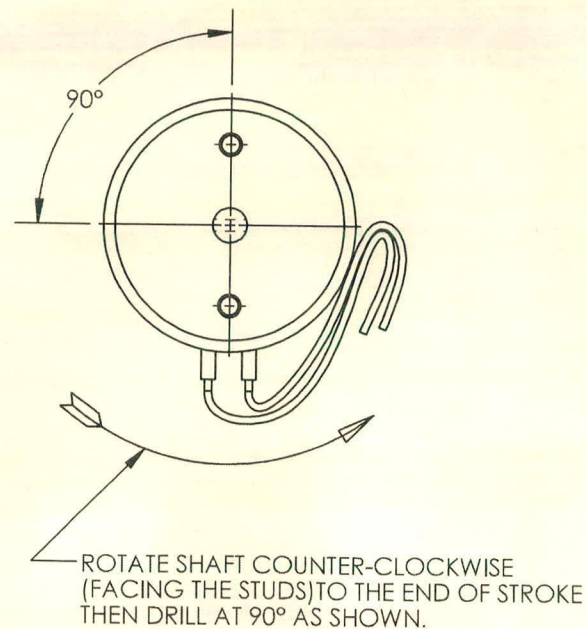
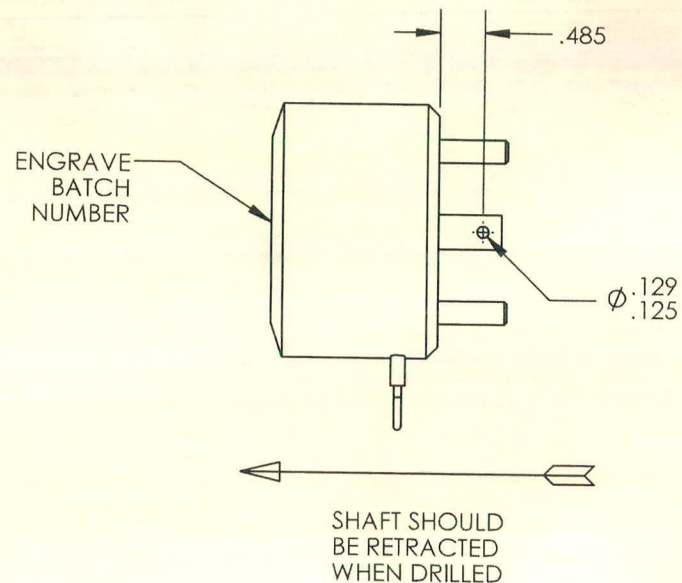
630	0
146	0
10	0
20	0

Plex 8/21/18 11:15 AM dart.leroux.jason

S103938

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
2	01-0090	C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE.	7/25/2014	DPD	JAG

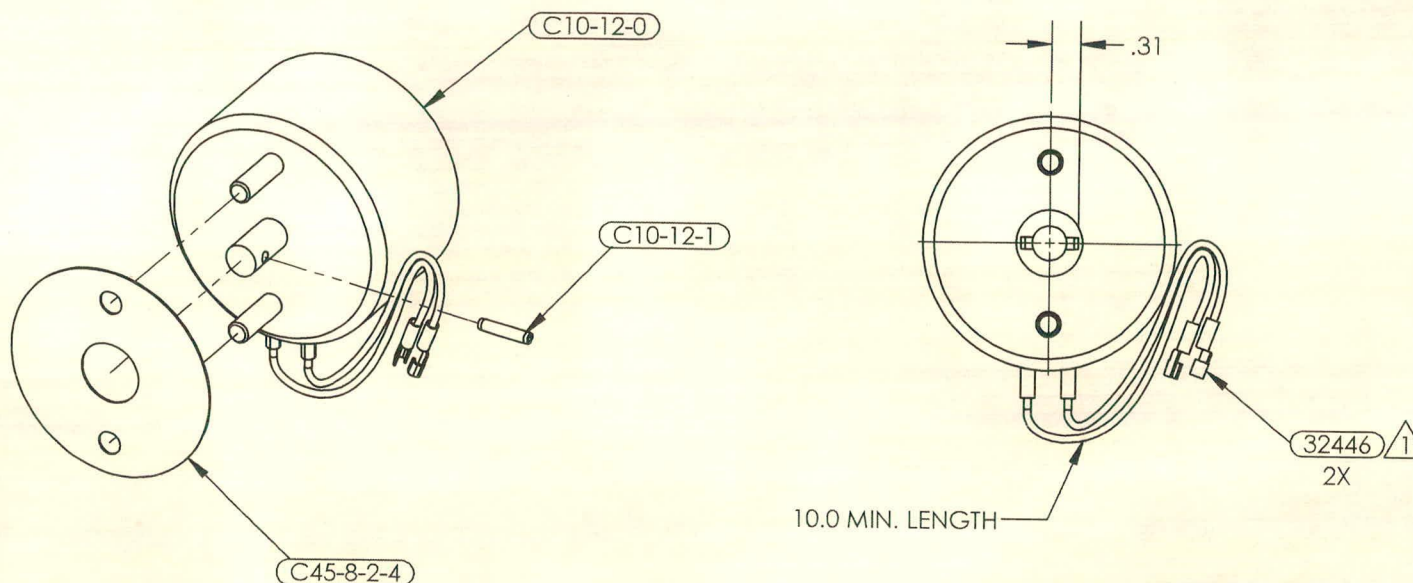


(C10-12-0)
SOLENOID

DART AEROSPACE	
TITLE SOLENOID ASSY	
DWG NO. C10-12-0	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: CANAM APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 12/19/2001
SHEET 2 OF 2	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM			5/13/2013	CFS	
2	14-0090	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED 10.0 MIN LENGTH NOTE. ADDED SPACER C45-8-2-4, & CONNECTORS 32446. C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE. C10-12-1 CH'D MAT'L WAS STEEL IS S.S., ADDED B/O INFO #92383A695.			7/25/2014	JAG	RW



NOTE:

1 CONNECTORS SUPPLIED LOOSE WITH ASSEMBLY.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	C10-12-0	1	SOLENOID		H-2553-020 (MODIFIED)	2
		B/O	C10-12-1	1	SPRING PIN	S.S.	Ø1/8 X 5/8 MCMaster-CARR #92383A695	1
			C45-8-2-4	1	SPACER		SEE DWG. C45-8-2	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		ALLIED ELECTRONICS 32446	1

DART AEROSPACE							
TITLE SOLENOID ASSY							
DWG NO. C10-12	REV 2						
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES							
<table border="0"> <tr> <td>.XXX ± .005</td> <td>FRACTIONS ± 1/8</td> </tr> <tr> <td>.XX ± .01</td> <td>ANGLES ± 5°</td> </tr> <tr> <td>.X ± .1</td> <td></td> </tr> </table>		.XXX ± .005	FRACTIONS ± 1/8	.XX ± .01	ANGLES ± 5°	.X ± .1	
.XXX ± .005	FRACTIONS ± 1/8						
.XX ± .01	ANGLES ± 5°						
.X ± .1							
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING							
SCALE 1:2	DATE 4/26/2002						
SHEET 1 OF 2							

DRAWN BY: **CANAM**
APPROVED: **D Weil**

HEAT
TREAT
FINISH

SPEC

USED ON MODEL

